

# AWTA PRODUCT TESTING

Australian Wool Testing Authority Ltd - trading as AWTA Product Testing  
A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031  
P.O Box 240, North Melbourne, Victoria 3051  
Phone (03) 9371 2400 Fax (03) 9371 2499

## Group Number Assessment

(In accordance with AS 5637.1-2015)

This is to confirm that the product as described below has been tested by AWTA Product Testing .

Testing was performed in accordance with AS/NZS 3837-1998 Method of test for heat and smoke release rates for materials and products using an oxygen consumption calorimeter.

**Test Sponsor :** The Laminex Group  
22 Trewin Street  
Wendouree VIC 3355

**Test Number :** 19-003510  
**Issue Date :** 5/09/2019  
**Print Date :** 5/09/2019

**Sponsor Product** Clients Ref : "Reclaimed Laminate"  
High pressure laminate  
Nominal Composition : Laminate incorporating recycled material  
Nominal Mass per Unit Area/Density : 1430kg/m<sup>3</sup>  
Nominal Thickness : 0.7mm

Product Group Number Classification : 2  
Average Specific Extinction Area : 8.1 m<sup>2</sup>/kg



Fiona McDonald  
Testing Technologist

37087

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## TEST REPORT

**Client :** The Laminex Group  
22 Trewin Street  
Wendouree VIC 3355

**Test Number :** 19-003510  
**Issue Date :** 04/09/2019  
**Print Date :** 5/09/2019  
**Order Number :** 3455941

**Sample Description** Clients Ref : "Reclaimed Laminate"  
High pressure laminate  
Nominal Composition : Laminate incorporating recycled material  
Nominal Mass per Unit Area/Density : 1430kg/m<sup>3</sup>  
Nominal Thickness : 0.7mm

**AS/NZS 3837-1998** Method of Test for Heat and Smoke Release Rates for Materials and Products using an Oxygen Consumption Calorimeter

Date Tested 03/09/2019  
Operator AWTA Test Operator 3  
Face Tested Face

	Specimen				
	1	2	3	Mean	
Average Heat Release Rate	29.2	24.7	32.5	28.8	kW/m <sup>2</sup>
Average Specific extinction area	3.4	11.5	9.6	8.1	m <sup>2</sup> /kg

(according to Specification C1.10 of the Building Code of Australia)

Test orientation : Horizontal

	Specimen				
	1	2	3	Mean	
Irradiance	50	50	50	50	kW/m <sup>2</sup>
Exhaust flow rate	0.024	0.024	0.024	0.024	m <sup>3</sup> /s
Time to sustained flaming	22	25	26	24	sec
Test duration	903	720	770	798	sec
Peak heat release after ignition	182.1	164.5	167.4	171.3	kW/m <sup>2</sup>
Average heat at 60 s	123.5	109.0	119.0	117.2	kW/m <sup>2</sup>
Average heat at 180 s	62.9	52.3	58.8	58.0	kW/m <sup>2</sup>
Average heat at 300 s	46.3	37.0	43.7	42.3	kW/m <sup>2</sup>
Total heat released	25.6	17.1	24.0	22.2	MJ/m <sup>2</sup>

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Page 1 of 8

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MICHAEL A. JACKSON B.Sc.(Hons)  
MANAGING DIRECTOR

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Average effective heat of combustion	2.9	4.9	8.7	5.5	MJ/kg
Initial thickness	7	7	7	7.0	mm
Initial mass	98.5	99.6	105.4	101.2	g
Mass remaining	75.9	71.4	80.9	76.1	g
Mass percentage pyrolysed	22.9	28.3	23.2	24.8	%
Mass loss	2.8	3.5	3.0	3.1	kg/m <sup>2</sup>
Average rate of mass loss	7.3	4.6	3.8	5.2	g/m <sup>2</sup> .s
Additional Observations	none				
Difficulties Encountered during Testing	none				

These test results relate only to the behaviour of the product under the conditions of the test, they are not intended to be the sole criterion for assessment of performance under real fire conditions.

The results of these fire tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of the fire hazard under all fire conditions.

Samples were adhered to a substrate of 6mm thick cement sheet using Roberts 656 wallcovering adhesive prior to testing

Tests were conducted with a wire grid placed over the sample during testing. This was done to contain intumescent sample within the sample holder.

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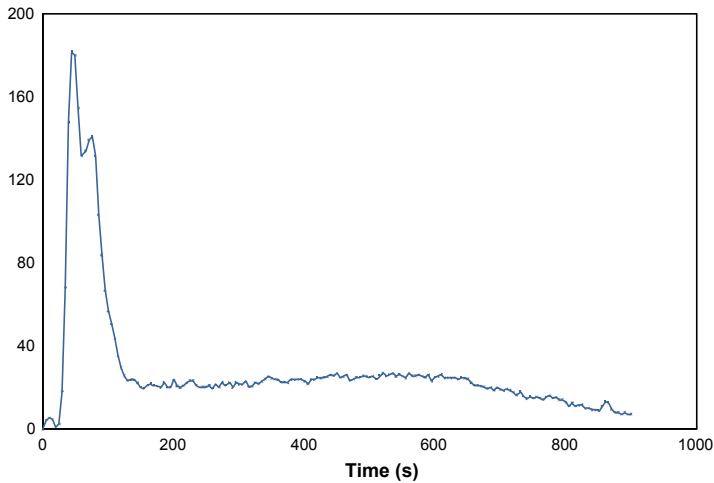
## TEST REPORT

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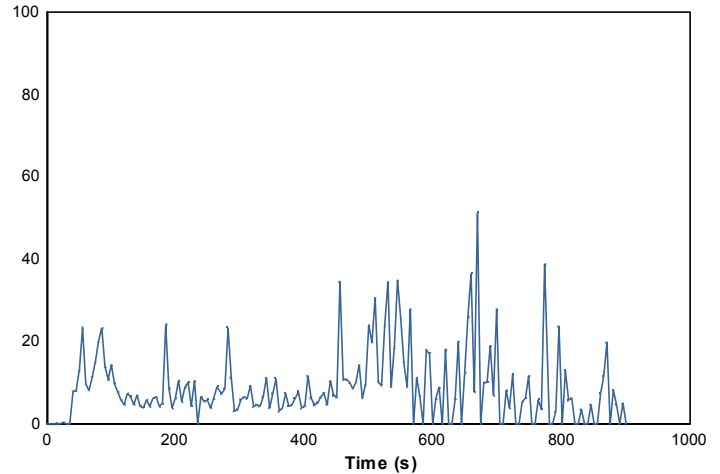
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**Issue Date :** 04/09/2019  
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**Order Number :** 3455941

**Specimen :** 1

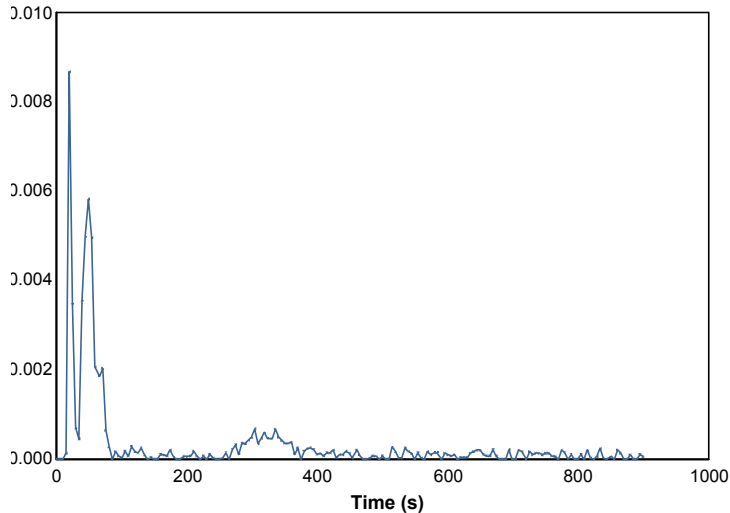
**Heat release rate (kW/m<sup>2</sup>)**



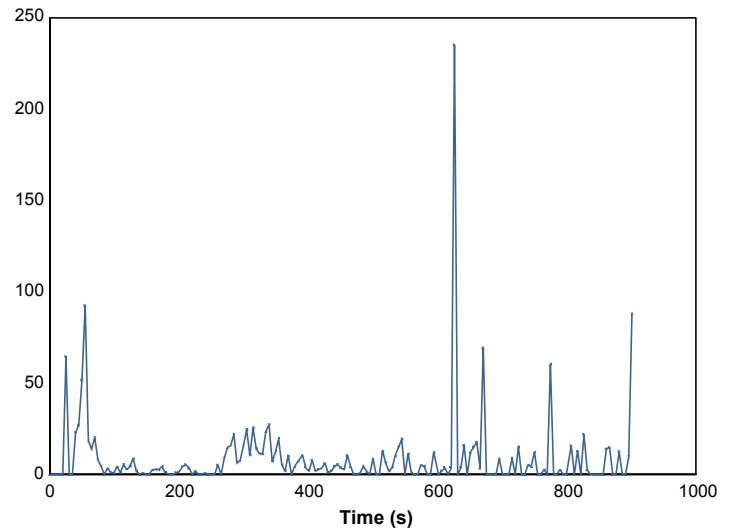
**Effective heat of combustion (MJ/kg)**



**Smoke production rate ([m<sup>2</sup>/s])**



**Specific extinction area (m<sup>2</sup>/kg)**



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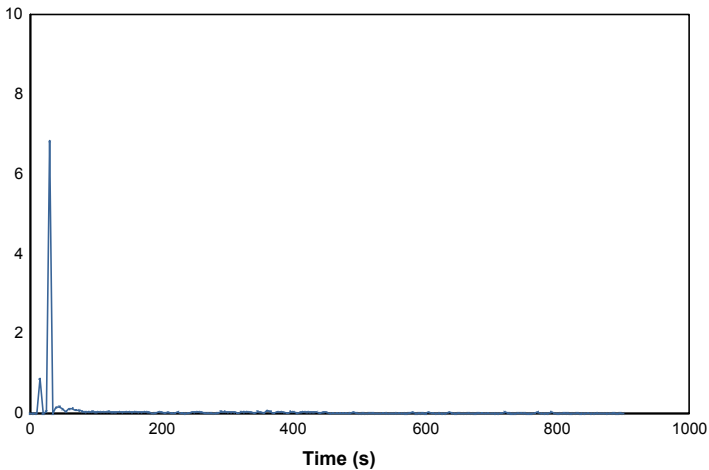
1st Floor, 191 Racecourse Road, Flemington, Victoria 3031  
P.O Box 240, North Melbourne, Victoria 3051  
Phone (03) 9371 2400 Fax (03) 9371 2499

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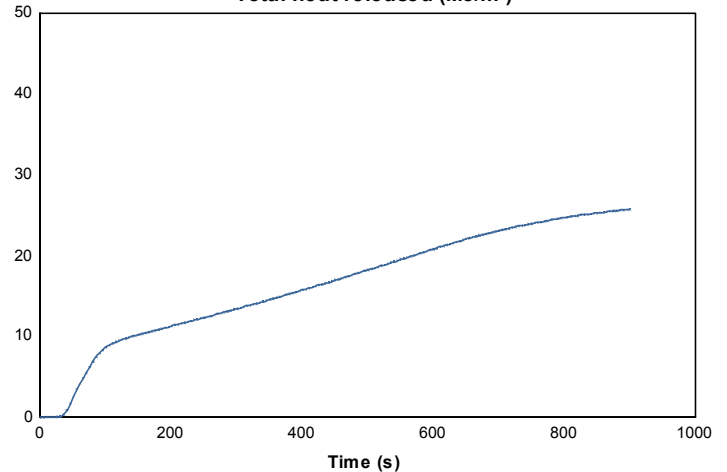
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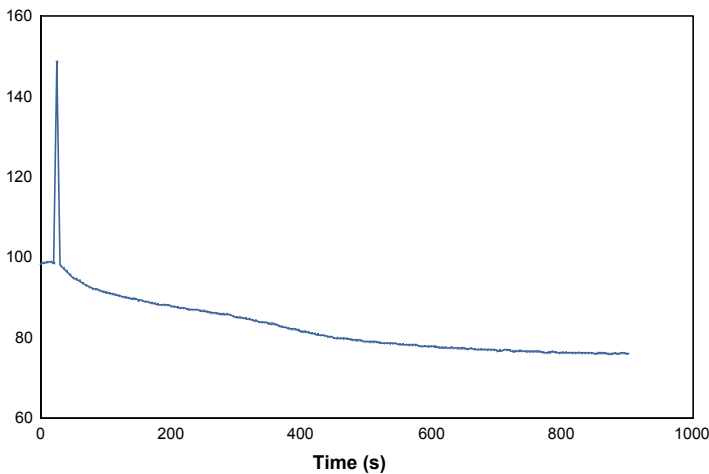
Mass loss rate (g/s)



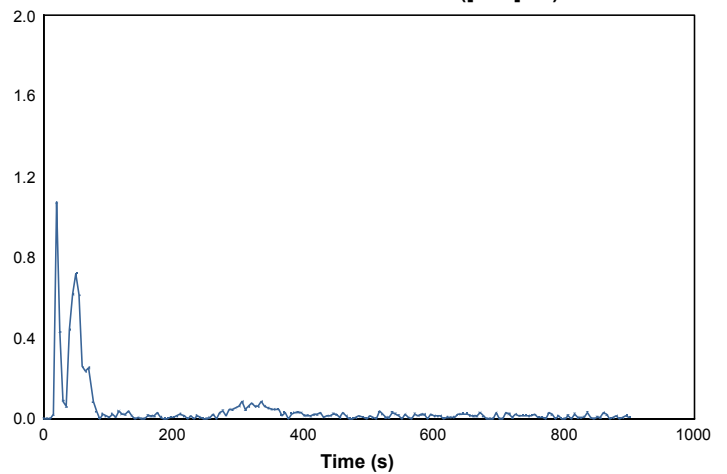
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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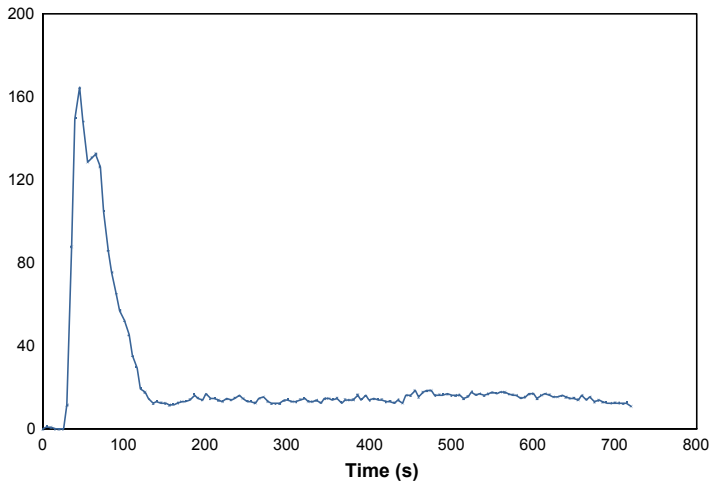
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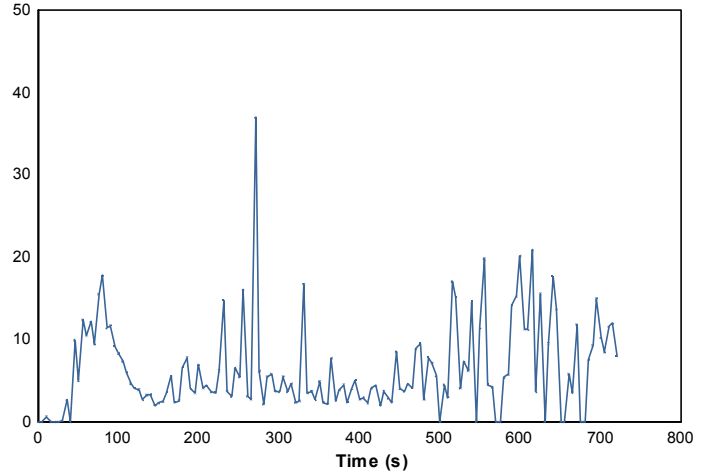
**Test Number :** 19-003510  
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**Order Number :** 3455941

**Specimen :** 2

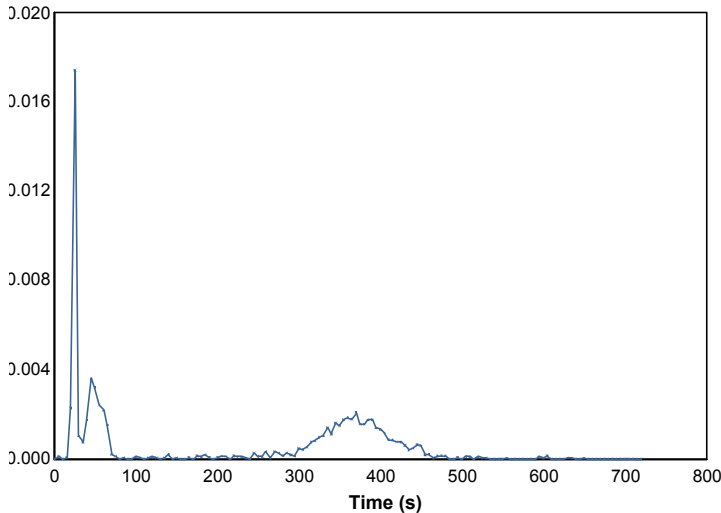
**Heat release rate (kW/m<sup>2</sup>)**



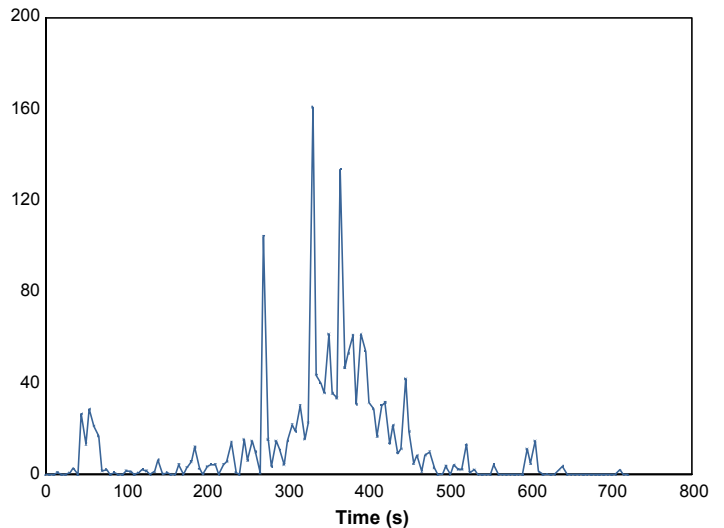
**Effective heat of combustion (MJ/kg)**



**Smoke production rate ([m<sup>2</sup>/s])**



**Specific extinction area (m<sup>2</sup>/kg)**



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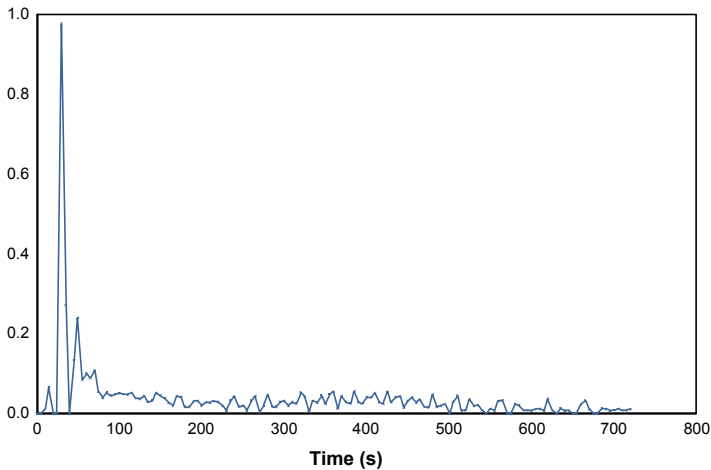
1st Floor, 191 Racecourse Road, Flemington, Victoria 3031  
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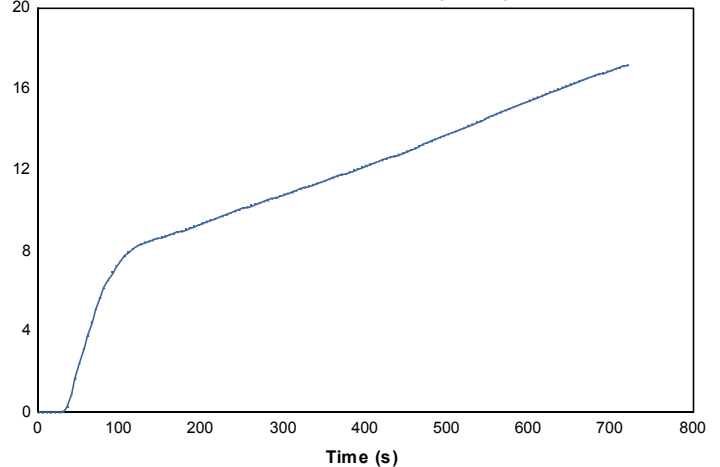
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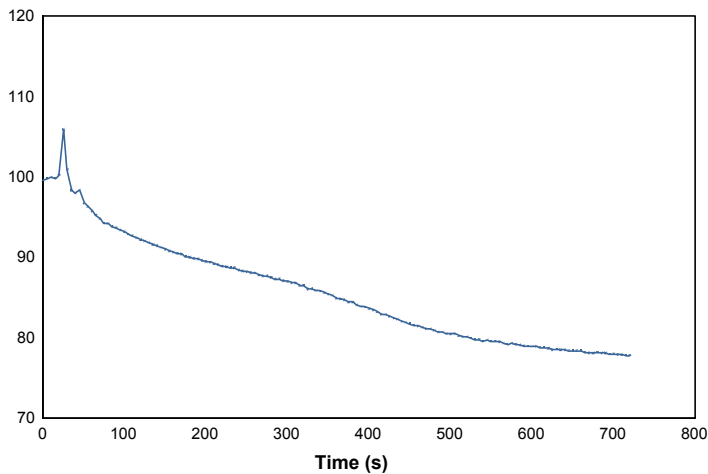
Mass loss rate (g/s)



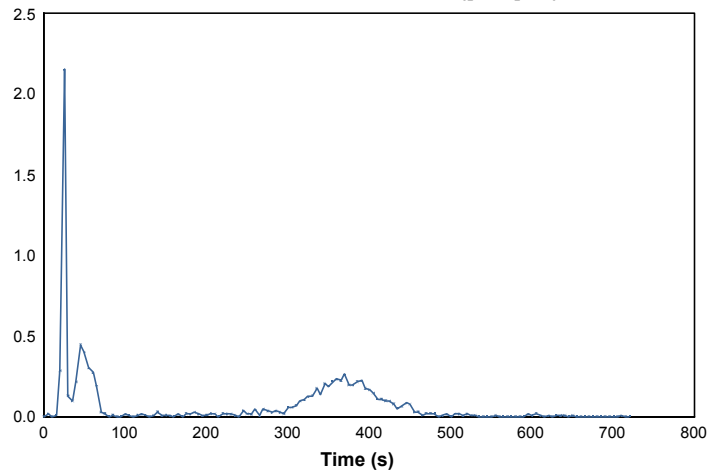
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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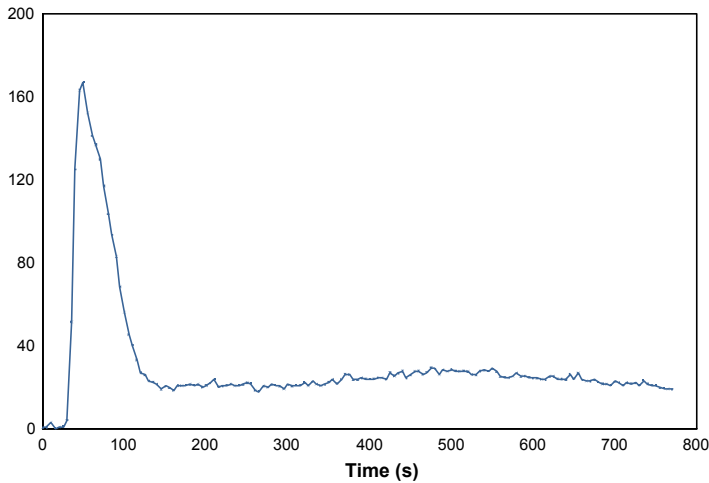
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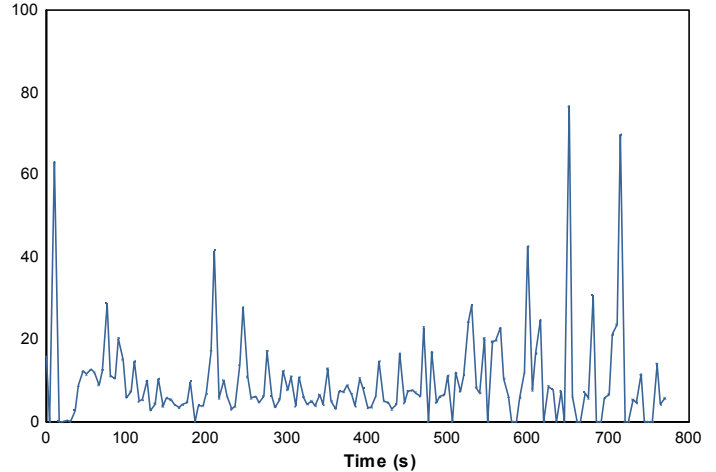
**Test Number :** 19-003510  
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**Specimen :** 3

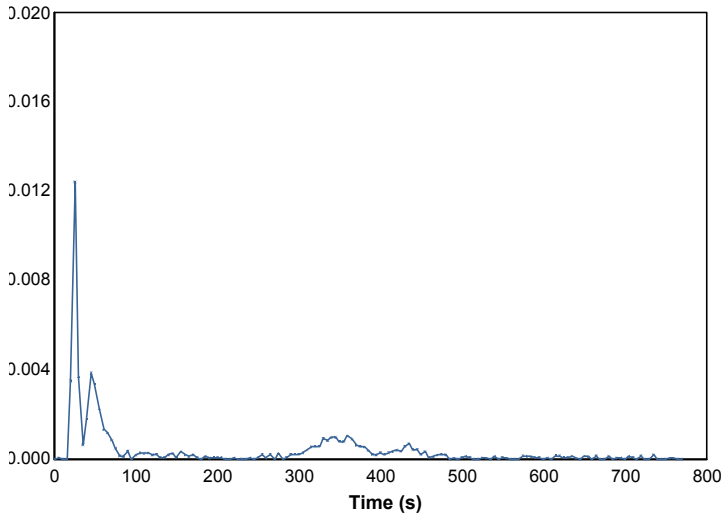
**Heat release rate (kW/m<sup>2</sup>)**



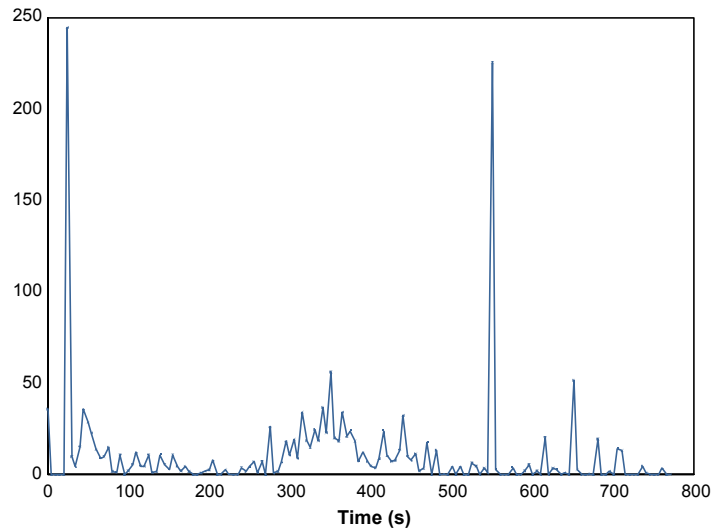
**Effective heat of combustion (MJ/kg)**



**Smoke production rate ([m<sup>2</sup>/s])**



**Specific extinction area (m<sup>2</sup>/kg)**



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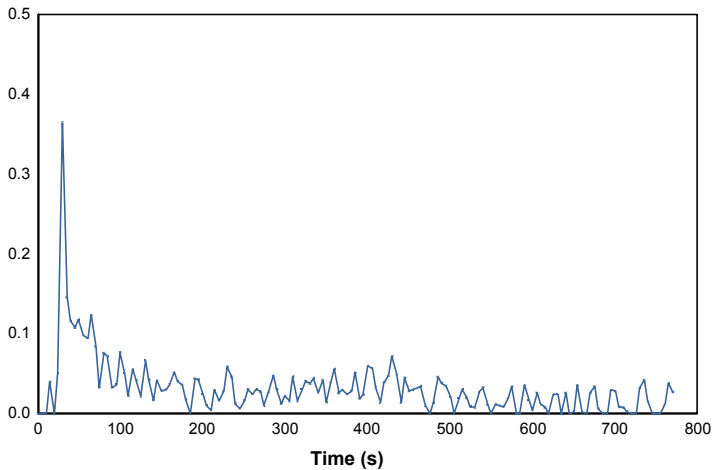
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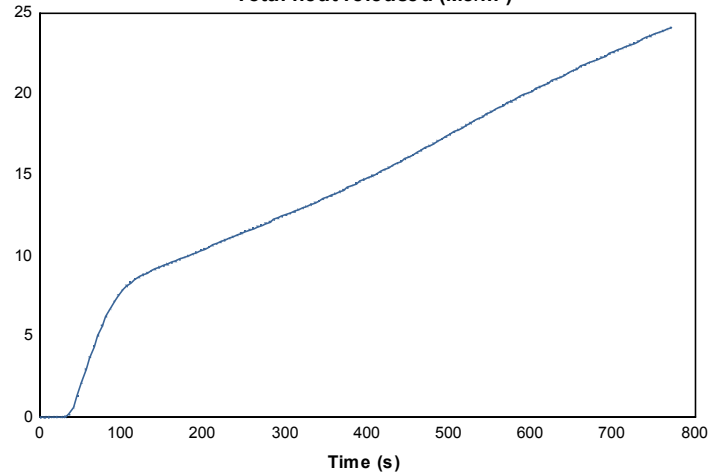
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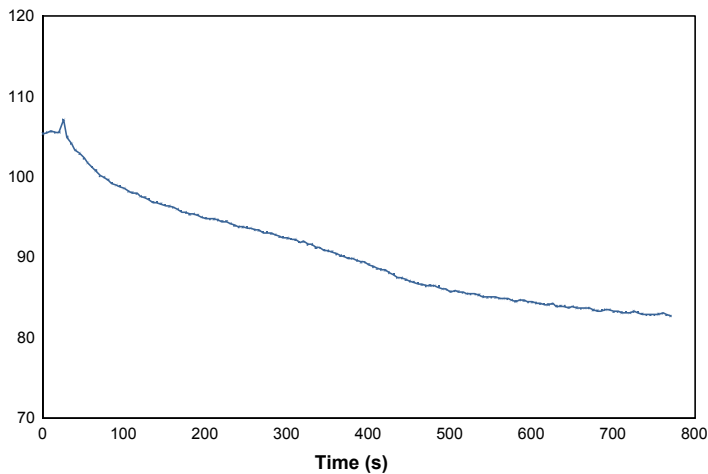
Mass loss rate (g/s)



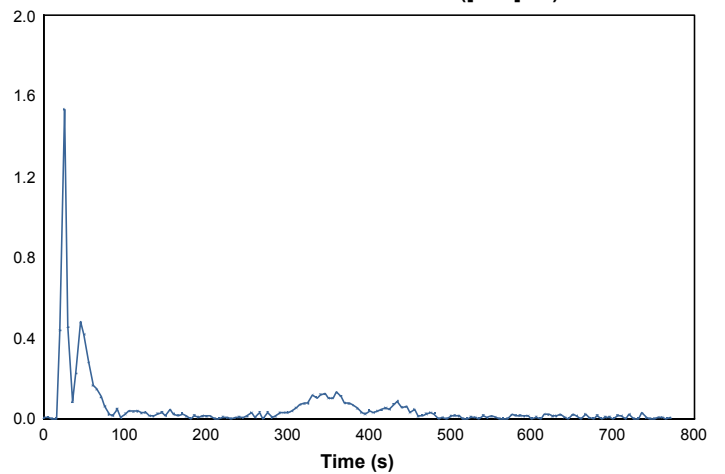
Total heat released (MJ/m²)



Mass (g)



Rate of smoke release ([m²/s]/m²)



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